

# Campus B - Manufacturer-independent intensive training

## Theoretical part (E-learning online)

#### B/1 Basic knowledge

- Cleaning in the electronics industry
  - · Cleaning goods and contamination
  - Reasons for cleaning
  - Influencing factors on the cleaning process
  - · Cleaning processes
  - Cleanliness check
  - Standards and norms

## B/2 Basic knowledge

#### **Cleaning chemistry**

- Detergent groups
- Detergent properties
- pH value / Brix value / Conductance
- Detergent control and analysis
- · Water quality

#### B/3 Basic knowledge

#### **Cleaning processes**

- Cleaning circle
- Process responsibilities
- · Sequences of cleaning processes
- Process parameters

#### B/4 Special knowledge

## Stencil cleaning

- Stencil types
- · Reasons for stencil cleaning
- Contaminations
- · Cleaning methods
- · Cleaning process
- · Cleanliness check

## B/5 Special knowledge

## Tools cleaning

- Tool types
- · Reasons for tools cleaning
- Contaminations
- Cleaning methods for solder frames, -masks, -carriers, condensate traps, -filters, machine parts
- Cleaning process

## B/6 Special knowledge

## PCBA cleaning

- Reasons for PCBA cleaning
- Contaminations
- · Cleaning methods
- Climate-safe PCBAs
- Cleaning process
- Cleanliness check
- Standards and norms

## B/7 Special knowledge

## Wastewater traetment

- Water shortage
- · Conservation of resources
- Difference between direct and. indirect discharge
- Wastewater pollution
- · Wastewater analysis
- Options for wastewater treatment



# Practice day 1 (at kolb Headquarter)

08:30 a.m.	Welcome coffee
09:00 a.m.	Repetition of important contents of the theoretical part
10:00 a.m.	Coffee break
10:15 a.m	<ul> <li>Seminar B/2 Practice 1 // Basic knowledge - Cleaning chemistry</li> <li>Characteristics and differences of detergents: You will gain in-depth knowledge through exciting insights through exciting experiments in order to better assess the behavior of different different cleaners in use.</li> <li>Practical application of modern measurement technologies: You will learn how to use various measuring devices to determine parameters such as pH value, Brix value and conductivity.</li> </ul>
12:15 p.m	Lunch
01:00 p.m.	Company tour
01:30 p.m.	<ul> <li>Seminar B/2 Practice 2 // Basic knowledge - Cleaning chemistry</li> <li>Efficient cleaner control: You will learn proven methods for analyzing and evaluating the condition of cleaners to ensure sustainable use.</li> </ul>
02:45 p.m.	Coffee break
03:00 p.m.	<ul> <li>Seminar B/4 Praxis // Special knowledge - Stencil cleaning</li> <li>Understand contamination: You will analyze the formation of contamination using a practical demonstration of the stencil printing process.</li> <li>"Man vs. machine": You will compare cleaning techniques in an interactive competition between manual and machine cleaning.</li> <li>Precise cleanliness inspection: You carry out a microscopic inspection, evaluate the cleaning result in detail and learn which decisive criteria are important.</li> </ul>
04:45 p.m.	Q&A / Feedback
05:15 p.m.	End of day 1
06:45 p.m.	Evening event: Dinner together



# Practice day 2 (at kolb Headquarter)

08:30 a.m.	Welcome coffee
09:00 a.m.	<ul> <li>Seminar B/5 Practice // Special knowledge - Tools cleaning</li> <li>Inspection before cleaning: You inspect a condensate trap for typical contamination.</li> <li>Demonstration of the cleaning process: You will learn how to load cleaning systems in a targeted manner and receive valuable recommendations on procedures and processes for maximum effectiveness.</li> </ul>
10:15 a.m.	Coffee break
10:30 a.m.	<ul> <li>Seminar B/6 Practice // Special knowledge - PCBA cleaning</li> <li>Targeted pre-analysis: You identify flux residues and other contaminants on PCBAs before cleaning.</li> <li>Cleaning process in real time: You monitor and evaluate the condition of the contaminants during the cleaning process.</li> <li>Detailed cleanliness inspection: You carry out a microscopic inspection and also use other tools within the framework of current standards and norms to precisely assess the cleaning results.</li> </ul>
12:00 p.m.	Lunch
01:00 p.m.	<ul> <li>Seminar B/7 Practice // Special knowledge - Wastewater treatment</li> <li>Innovative technologies: During a demonstration, you will learn about the functionality and benefits of a wastewater treatment module with several filtration stages.</li> <li>Heavy metal coagulation: You observe crucial steps in the removal of heavy metals from wastewater.</li> <li>Wastewater analysis: You will learn how to analyze and interpret wastewater samples.</li> </ul>
02:30 p.m.	Q&A / Feedback
03:00 p.m.	Issue of certificates of attendance as well as a handout of the training content in digital form
	End of day 2 and departure

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